





- I. THIS DRAWING IS MEANT TO PROVIDE CUSTOMER MOUNTING DATA ONLY. ALL DIMENSIONS ARE REFERENCE UNLESS OTHERWISE NOTED.
- 2. THE TORQUE INFORMATION CONTAINED IN THIS DOCUMENT IS FOR REFERENCE ONLY. IT IS RECOMMENDED THAT THIS BRAKE BE TESTED IN THE SPECIFIC APPLICATION TO VERIFY PERFORMANCE.
- 3. MAXIMUM OPERATING PRESSURE IS 3,000 PSI [207 BAR]. PRESSURE SPIKES AND SURGES NOT TO EXCEED 4000 PSI [276 BAR].
- 4. BRAKE CAVITY COOLING OIL PRESSURE NOT TO EXCEED 15 PSI [I BAR].

VERTICAL POSITION: 320 mL

5. FILL HOUSING WITH THE SPECIFIED QUANTITY OF DTE-26. THE AMOUNT OF OIL NEEDED IS DEPENDENT UPON THE SHAFT ORIENTATION. IF THE SHAFT IS INSTALLED IN A HORIZONTAL POSITION, THE AMOUNT OF OIL ADDED TO THE BRAKE WILL BE DIFFERENT THAN IF THE SHAFT IS INSTALLED VERTICALLY.

HORIZONTAL POSITION: 160 mL

KMc	F6	28967	ADDED INPUT PILOT DEPTH	07-15-16	JAH
КМс	F 5	28967	WAS END OF SHAFT	07-15-16	JAH
КМс	F 4	28967	ADDED 0.87 INPUT SPLINE	07-15-16	JAH
КМс	F3	28967	WAS MIN FULL SPLINE	07-15-16	JAH
КМс	F2	28967	ADDED 2 PLCS	07-15-16	JAH
КМс	FΙ	28967	ADDED DUAL UNITS	07-15-16	JAH
NDC	E 5	21986	WAS PROJECT 4344	05-06-04	LTC
NDC	E 4	21986	ADDED DIM 2.875	05-06-04	LTC
NDC	E 3	21986	REVISED NOTES	05-06-04	LTC
NDC	E 2	21986	REVISED AND REDRAWN IN PRO-E	05-06-04	LTC
NDC	ΕI	21986	REMOVED REV. B-D	05-06-04	LTC
	А	10245	RELEASED FOR PRODUCTION	10-07-96	DJB
CHKR	SYM	ECO	DESCRIPTION	DATE	ВҮ
DO NOT	SCALE	THIS DRAWING		CDEATED WIL	TII

		3200	220					FOR PROPURPOSE
В	В	[362]	[15]	13T	16/32	13T	16/32	PROJ
MOTOR	REDUCER				IPUT	-	ITPUT	4.5
MOUNTING FLANGE		TORQUE (LB IN)	PRESSURE (PSI)	(N T	ERNAL)	(E X T 	ERNAL)	DESI
SAE	J / 4 4	[Nm]	[BAR]		SPLI	NE D	ATA] Н.

	DO NOT SCALE TH PROPRIETARY DAT. DISCLOSED, USED FOR PROCUREMENT PURPOSES, EXCEP IN WRITING BY A	A: NOT TO BE , OR DUPLICATED OR MANUFACTURING T AS AUTHORIZED		U SCO	PRO/E NO MANUAL CHANGES
2	PROJECT	DATE	PART N.	COSTOMEN	
	4579	08-08-96		BRAKE MULTI-[DISC "B" WET
_)	DESIGNER		SCALE	PART NUMBER	
	H. BALDEOSINGH		1.000		, / 5 3 ()